

Safety Data Sheet

Revision Date: 05/26/2015

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Version: 1.1

SECTION 1: IDENTIFICATION

Product Identifier

Product Form: Mixture

Product Name: Uncoated Printing, Converting and Imaging Papers

Intended Use of the Product

Printing, converting and imaging papers applications

Name, Address, and Telephone of the Responsible Party

Company

International Paper 6400 Poplar Avenue Memphis, TN 38197 Tel.: 901-419-4848

Emergency Telephone Number

Emergency Number : 1-800-424-9300 (North America)/ 1-703-527-3887 (International) CHEMTREC - TOLL FREE 24 HOUR EMERGENCY TELEPHONE NUMBER

SECTION 2: HAZARDS IDENTIFICATION

This product is not hazardous in the form in which it is shipped by the manufacturer but may become hazardous by downstream activities (e.g., slitting, cutting, pulverizing) that reduce its particle size. Those hazards are described below.

Classification of the Substance or Mixture

Classification (GHS-US)

Combustible Dust

Full text of H-phrases: see section 16

Label Elements

GHS-US Labeling

Signal Word (GHS-US)

: Warning

Hazard Statements (GHS-US)

: If small particles are generated during further processing, handling or by other means, may

form combustible dust concentrations in air.

Other Hazards

Exposure to dust from further processing this product may aggravate pre-existing eye, skin, or respiratory conditions.

Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Name	Product Identifier	% (w/w)	
Cellulose pulp	(CAS No) 65996-61-4	70 - 90	
Limestone	(CAS No) 1317-65-3	< 0.1, 0.1 - 1, 1 - 5, 5 - 10, 10 - 20	
Carbonic acid, calcium salt (1:1)	(CAS No) 471-34-1	< 0.1, 0.1 - 1, 1 - 5, 5 - 10, 10 - 20	
Starch	(CAS No) 9005-25-8	< 0.1, 0.1 - 1, 1 - 5, 5 - 10	
Starch, acid-hydrolyzed	(CAS No) 65996-63-6	< 0.1, 0.1 - 1, 1 - 5, 5 - 10	
Starch, oxidized	(CAS No) 65996-62-5	< 0.1, 0.1 - 1, 1 - 5, 5 - 10	
Starch, 2-hydroxyethyl ether	(CAS No) 9005-27-0	< 0.1, 0.1 - 1, 1 - 5, 5 - 10	
Amylopectin, tetrahydrogen triphosphate, 2-hydroxy-3- (trimethylammonio)propyl ether, chloride, sodium salt	(CAS No) 112484-42-1	< 0.1, 0.1 - 1, 1 - 5, 5 - 10	
Starch, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride	(CAS No) 56780-58-6	< 0.1, 0.1 - 1, 1 - 5, 5 - 10	
Water	(CAS No) 7732-18-5	3-7	
Sulfuric acid, aluminum salt (3:2)	(CAS No) 10043-01-3	< 0.1, 0.1 - 1	

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More than one of the ranges of concentration prescribed by Controlled Products Regulations has been used where necessary, due to varying composition.

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.

Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

Skin Contact: Wash with plenty of soap and water. Obtain medical attention if irritation develops or persists.

Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking, or redness persist.

Ingestion: Rinse mouth. Do not induce vomiting. Seek medical attention if a large amount is swallowed.

Most Important Symptoms and Effects Both Acute and Delayed

General: Not expected to present a significant hazard under anticipated conditions of normal use.

inhalation: Dust from this product may cause irritation to the respiratory tract.

Skin Contact: Prolonged contact with large amounts of dust may cause mechanical irritation.

Eye Contact: Eye contact with large amounts of dust may cause mechanical irritation.

Ingestion: If a large quantity has been ingested: may cause gastrointestinal irritation.

Chronic Symptoms: None expected under normal conditions of use.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Dry chemical, carbon dioxide, alcohol-resistant foam, water spray.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: May form combustible dust when processed.

Explosion Hazard: When processed may cause dust explosion hazard in air. Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations.

Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any paper fire.

Firefighting Instructions: Use water spray or fog for cooling exposed product.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Sulfur oxides. Phosphorus oxides.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid unnecessary contact with dust on skin, eyes, or clothing. Avoid breathing (dust). Avoid creating dusty conditions whenever feasible.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

Environmental Precautions

Prevent entry to sewers and public waters.

Methods and Material for Containment and Cleaning Up

For Containment: Contain and collect as any solid.

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Methods for Cleaning Up: For dust use explosion proof vacuum during cleanup, with appropriate filter. Do not mix with other materials. Vacuum clean-up is preferred. If sweeping is required use a dust suppressant. Avoid generation of dust during clean-up of spills. Contact competent authorities after a spill.

Reference to Other Sections

See Heading 8. Exposure controls and personal protection. Concerning disposal elimination after cleaning, see item 13.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations. Avoid creating or spreading dust. Use explosion-proof electrical, lighting, ventilating equipment. Proper grounding procedures to avoid static electricity should be followed.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, incompatible materials, heat, hot surfaces, sparks, open flames, and other ignition sources. Incompatible Materials: Strong acids, strong bases, strong oxidizers.

Specific End Use(s)

Printing, converting and imaging papers applications

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government

Limestone (1317-65-3)				
Mexico	OEL TWA (mg/m³)	10 mg/m ³		
Mexico	OEL STEL (mg/m³)	20 mg/m³		
USA OSHA	OSHA PEL (TWA) (mg/m³)	15 mg/m³ (total dust)		
		5 mg/m³ (respirable fraction)		
USA NIOSH	NIOSH REL (TWA) (mg/m³)	10 mg/m³ (total dust)		
		5 mg/m³ (respirable dust)		
Alberta	OEL TWA (mg/m³)	10 mg/m³		
British Columbia	OEL STEL (mg/m²)	20 mg/m³ (total dust)		
British Columbia	OEL TWA (mg/m³)	10 mg/m³ (total dust)		
New Brunswick	OEL TWA (mg/m³)	10 mg/m³ (particulate matter containing no Asbestos and		
		<1% Crystalline silica)		
Nunavut	OEL TWA (mg/m³)	5 mg/m³ (respirable mass)		
Northwest Territories	OEL TWA (mg/m³)	5 mg/m³ (respirable mass)		
Québec	VEMP (mg/m³)	10 mg/m³ (Limestone, containing no Asbestos and <1%		
		Crystalline silica-total dust)		
Saskatchewan	OEL STEL (mg/m³)	20 mg/m ³		
Saskatchewan	OEL TWA (mg/m³)	10 mg/m³		
Yukon	OEL STEL (mg/m³)	20 mg/m ³		
Yukon	OEL TWA (mg/m³)	30 mppcf		
Carbonic acid, calcium sa	lt (1:1) (471-34-1)			
USA NIOSH	NIOSH REL (TWA) (mg/m³)	10 mg/m³ (total dust)		
		5 mg/m³ (respirable dust)		
Alberta	OEL TWA (mg/m³)	10 mg/m³		
Nunavut	OEL TWA (mg/m³)	5 mg/m³ (respirable mass)		
Northwest Territories	OEL TWA (mg/m³)	5 mg/m³ (respirable mass)		
Québec	VEMP (mg/m³)	10 mg/m³ (total dust)		
Saskatchewan	OEL STEL (mg/m³)	20 mg/m³		

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Saskatchewan	OEL TWA (mg/m³)	10 mg/m³
Yukon	OEL STEL (mg/m³)	20 mg/m³
Yukon	OEL TWA (mg/m³)	30 mppcf
Starch (9005-25-8)		
USA ACGIH	ACGIH TWA (mg/m³)	10 mg/m³
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL (TWA) (mg/m³)	15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m³)	10 mg/m³ (total dust) 5 mg/m³ (respirable dust)
Alberta	OEL TWA (mg/m³)	10 mg/m³
British Columbia	OEL TWA (mg/m³)	10 mg/m³ (total dust)
Manitoba	OEL TWA (mg/m³)	10 mg/m³
New Brunswick	OEL TWA (mg/m³)	10 mg/m³
Newfoundland & Labrador	OEL TWA (mg/m³)	10 mg/m³
Nova Scotia	OEL TWA (mg/m³)	10 mg/m³
Nunavut	OEL TWA (mg/m³)	5 mg/m³ (respirable mass)
Northwest Territories	OEL TWA (mg/m³)	5 mg/m³ (respirable mass)
Ontario	OEL TWA (mg/m³)	10 mg/m³
Prince Edward Island	OEL TWA (mg/m³)	10 mg/m³
Québec	VEMP (mg/m³)	10 mg/m³ (containing no Asbestos and <1% Crystalline silica-total dust)
Saskatchewan	OEL STEL (mg/m³)	20 mg/m³
Saskatchewan	OEL TWA (mg/m³)	10 mg/m³
Yukon	OEL STEL (mg/m³)	20 mg/m³
Yukon	OEL TWA (mg/m³)	30 mppcf

Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid creating or spreading dust. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. Ensure all national/local regulations are observed.

Personal Protective Equipment: Not applicable for product in purchased form. Safety glasses. Dust formation: dust mask. Materials for Protective Clothing: Not required for normal conditions of use.

Hand Protection: Not required for normal conditions of use.

Eye Protection: In case of excessive dust production, safety goggles are recommended.

Skin and Body Protection: Not required for normal conditions of use.

Respiratory Protection: Use NIOSH-approved dust mask if dust has the potential to become airborne.

Environmental Exposure Controls: For solid product or dust do not allow the product to be released into the environment.

Consumer Exposure Controls: Do not eat, drink or smoke during use

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chem	ical Prope	erties
Physical State	;	Solid
Appearance	1	Not available
Odor	:	Not available
Odor Threshold	š	Not available
Ηq	t	Not available
Evaporation Rate	•	Not available
Melting Point	*	Not available
Freezing Point	,	Not available
Boiling Point	İ	Not available

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Flash Point		Not available
Auto-ignition Temperature	:	Not available
Decomposition Temperature	*	Not available
Flammability (solid, gas)	*	Not available
Lower Flammable Limit	*	Not available
Upper Flammable Limit	:	Not available
Vapor Pressure	*	Not available
Relative Vapor Density at 20 °C		Not available
Relative Density	:	Not available
Specific Gravity	;	Not available
Solubility	;	Not available
Partition Coefficient: N-Octanol/Water	:	Not available
Viscosity	2	Not available
Cartania Standardon		Durt avalation b

Explosive Properties : Dust explosion hazard in air when processed.

Explosion Data – Sensitivity to Mechanical Impact : Not expected to present an explosion hazard due to mechanical impact.

Explosion Data – Sensitivity to Static Discharge : Static discharge could act as an ignition source if dust is dispersed in air.

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

<u>Chemical Stability</u>: Stable under recommended handling and storage conditions (see section 7).

<u>Possibility of Hazardous Reactions</u>: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Heat, hot surfaces, sparks, open flames, and other ignition sources. Incompatible materials.

Incompatible Materials: Strong acids, strong bases, strong oxidizers.

Hazardous Decomposition Products: Thermal decomposition generates: Carbon oxides (CO, CO₂), Sulfur oxides. Phosphorus

avides

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified LD50 and LC50 Data: Not available Skin Corrosion/Irritation: Not classified Serious Eye Damage/Irritation: Not classified Respiratory or Skin Sensitization: Not classified Germ Cell Mutagenicity: Not classified

Teratogenicity: Not classified
Carcinogenicity: Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: Dust from this product may cause irritation to the respiratory tract.

Symptoms/Injuries After Skin Contact: Prolonged contact with large amounts of dust may cause mechanical irritation. May cause an allergic reaction in sensitive individuals.

Symptoms/Injuries After Eye Contact: Eye contact with large amounts of dust may cause mechanical irritation.

Symptoms/Injuries After Ingestion: If a large quantity has been ingested: Gastrointestinal irritation.

Chronic Symptoms: None expected under normal conditions of use.

<u>Information on Toxicological Effects - Ingredient(s)</u>

LD50 and LCS0 Data:

Sulfuric acid, aluminum salt (3:2) (100-	01-3)
LD50 Oral Rat	1930 mg/kg
Carbonic acid, calcium salt (1:1) (471-3	
LDS0 Oral Rat	6450 mg/kg

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Starch, 2-hydroxyethyl ether (9005-27-0)

LD50 Oral Rat

> 50000 mg/kg

SECTION 12: ECOLOGICAL INFORMATION

Toxicity No additional information available

Persistence and Degradability Not available

Bioaccumulative Potential

Carbonic acid, calcium salt (1:1) (471-34-1)

BCF Fish 1

(no bioaccumulation)

Mobility in Soil Not available

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international

Ecology - Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

In Accordance with DOT Not regulated for transport

In Accordance with IMDG Not regulated for transport

In Accordance with IATA Not regulated for transport

In Accordance with TDG

Not regulated for transport

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

All ingredients of this product are either listed on the TSCA inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30.

US State Regulations

Sulfuric acid, aluminum salt (3:2) (10043-01-3)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List
- U.S. Pennsylvania RTK (Right to Know) List

Limestone (1317-65-3)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Starch (9005-25-8)

- U.S. Massachusetts Right To Know List
- U.S. Pennsylvania RTK (Right to Know) List

Canadian Regulations

Uncoated Printing, Converting and Imaging Papers

WHMIS Classification

Uncontrolled product according to WHMIS classification criteria

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

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SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date

: 05/26/2015

Other Information

: This document has been prepared in accordance with the SDS requirements of the OSHA

Hazard Communication Standard 29 CFR 1910.1200.

GH5 Full Text Phrases:

Combustible Dust

May form combustible dust concentrations in air

NFPA Health Hazard

1 – Dust exposure could cause irritation but only minor

residual injury even If no treatment is given.

NFPA Fire Hazard

: 2 - Must be moderately heated or exposed to relatively high temperature before ignition can occur.

NFPA Reactivity

0 - Normally stable, even under fire exposure conditions,

and are not reactive with water.

HMIS III Rating

Health

: 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability

: 2 Moderate Hazard

Physical : 0 Minimal Hazard

Party Responsible for the Preparation of This Document

International Paper 6400 Poplar Avenue Memphis, TN 38197 Tel.: 901-419-4848

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if small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.			INTERNATIONAL PAPER 61295

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